



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2876

Job Sheet 172782



Part No: D2876

Job Qty: 50 ea

Part Name: Saddle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/6/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B Esr Rev:B 00.05.19 Added inspect level 8 EC IPP Rev:C Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	3/5/18	3/5/18	0.00	0.00	Start Up Waterjet		SL 18/03/14
100	Waterjet	50 pcs	3/5/18	3/5/18	0.00	1.11	Waterjet1		SL 18/03/14
120	QC	50 pcs	3/5/18	3/5/18	0.00	0.00	QC8		SL 18/03/14
140	HandFinish	50 pcs	3/6/18	3/6/18	0.00	0.50	HandFinish1		DAS
150	QC	50 pcs	3/6/18	3/6/18	0.00	0.00	QC7-1		38
160	Packaging	50 pcs	3/6/18	3/6/18	0.00	0.00	Packaging3	5/0/3	6-89
170	QC21-SA	50 Ea	3/6/18	3/6/18	0.00	0.00	QC21		8-50

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2876

DAS
21
9-88

MAR 15 2018

MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.100	6061-T6 .100 Sheet	2.5800 sf (.0516 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.100	3	50	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.980Inches ± 0.030	1.010 0.950	0,984	
2	Saddle Spacer	1.000Inches ± 0.030	1.030 0.970	1,005	
3	Saddle Spacer	0.257Inches + 0.005 - 0.000	0.262 0.257	0,257	Diameter
4	Saddle Spacer	3.360Inches ± 0.030	3.390 3.330	3,363	
5	Saddle Spacer	2.480Inches ± 0.030	2.510 2.450	2,482	
6	Saddle Spacer	0.555Inches ± 0.010	0.565 0.545	0,556	

Plex 2/21/18 4:06 PM Dart.Gagnon.Michelle



Container No: S051517



Part: D2876

Job No: 172782

Serial No/Batch: S051517

Revision:

Inspector:

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Date: 03/14/18